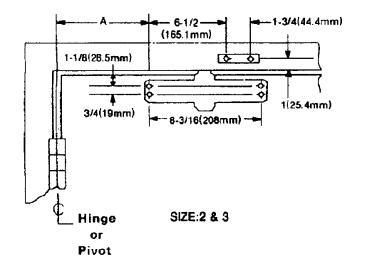


Model: DC50 Series Size : 2, 3, 4, 5

Installation Instructions for REGULAR ARM(PULL SIDE) Mounting

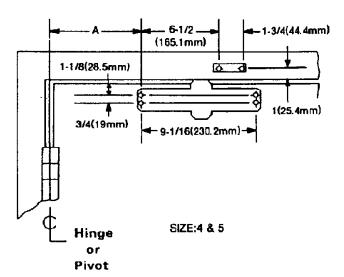
THIS TEMPLATE COVERS REGULAR ARM INSTALLATIONS TO 180° OPENINGS.



- Right hand door shown
- Left hand door opposite
- Dimensions are in inches
- Do not scale drawing

INSTALLATION INSTRUCTIONS

- Select door opening angle and use dimensions shown above, mark four(4) holes on door for door closer and two(2) holes on frame for arm shoe.
- 2. Drill pilot holes in door and frame for #14 all-purpose screws or drill and tap for 1/4-20 machine screws.
- Install forearm/arm shoe assembly to frame using screws provided.
- Mount closer on door using screws provided. SPEED ADJUSTING VALVE MUST BE POSITIONED TOWARD HINGE EDGE.
- Install main arm to top pinion shalt, perpendicular to door as shown below. Secure tightly with arm screw/washer assembly provided.
- Adjust length of forearm so that forearm is perpendicular to frame when assembled to preloaded main arm(illustration below). Secure forearm to main arm with screw/washer assembly provided.
- 7. Snap pinion cap over shaft at bottom of closer.
- 8. Adjust closing speed of door, following instructions as shown



OPENING	DIM. A SIZE:2 & 3	DIM. A SIZE:4 & 5
To 120°	6 1/2(165.1mm)	6 1/2(165.1mm)
120°-180°	4(101.6mm)	4(101.6mm)

OPENING CYCLE

NOTE: These instructions apply only to closers equipped with backcheck.

- To increase backcheck intensity, turn valve marked "BC" clockwise.
- To decrease backcheck intensity, turn valve marked "BC" counter-clockwise.

